

Service Cover for Doors and Drive Thru Windows

Due to the extensive use of your entrance doors and Drive Thru Windows, if the doors and windows are not serviced or inspected on a yearly term it can cause failure to secure or operate the doors correctly. Annual servicing is recommended however for heavier use doors and windows we recommend a 6 monthly service.

Did you know that your power doors fall under the machinery directive and to ensure your insurances are up to date and compliant they have to be fully maintained annually.

We would recommend at least one annual service visit per year to maintain and identify problems before you are unable to secure or operate them.

TYPES OF SERVICE COVER

SERVICE COVERS	COST 1 DOOR OR DRIVE THRU WINDOW	COST ADDITIONAL DOORS OR WINDOWS
Visual Inspection (per service visit)	£140.00	£40.00
Maintenance Service (per service visit)	£170.00	£60.00

PROCEDURE: - Contact us on the following for call-outs, services or repairs

Main Switchboard Tel: 01322 663106 **Email:** servicedesk@next-doors.com

Web: www.next-doors.com

Additional parts that may be used

- Bottom door pivot - £70 + VAT
- Top door arm - £77 + VAT
- Concealed transom closer - £187 + VAT
- Brush strip - £14/ metre
- Shoot bolt - £72 + VAT
- Euro cylinder with 3 keys - £35 + VAT

Maintenance Service - what is covered?

We're not like most other Automatic Door companies. Because we manufacture and fabricate doors all of our engineers are trained to assess and review the actual doors and door hardware as well as the automation equipment. This covers aluminium doors, steel doors and timber fire doors as we are fully certified under BM Trada Q Mark to provide service and maintenance on fire doors as well.

Swing Doors

- Check operator and motor mounting and all sensors
- Clean any sensors, internally and externally
- Conduct a box test
- Adjust the conditions to suit the box test if required
- Check all automatic mode functions i.e. hold open, one way etc
- Check electrical connections ensuring there are no exposed wires
- Force test at closing leading edge and opening leading edge at 45 degrees
- Check the bottom door pivot
- Check door positioning and wear
- Check door alignment to the lock and threshold
- If possible remove any gaps by realigning the door
- Install missing brush strip to remove any gaps. Brush will be chargeable at £14 / metre
- Check top door arm wear and alignment
- Inspect door closer and fixings
- Test the locking

Sliding Doors

- Check the operator back plate mounting, carriage wheel fixings including the fixings to the door
- Adjust the anti riser wheels as necessary
- Check the canopy locking system
- If pocket doors are present, check the locking and ensure that BS 7037 regulations are adhered to
- Check condition and wear on guides
- Check door alignment to the lock and threshold
- Retension belt if required
- Check motor tension wheel and PSU fixings
- Clean any sensors, internally and externally
- Conduct a box test
- Adjust the conditions to suit the box test if required
- Check all automatic mode functions i.e. hold open, one way etc
- Check electrical connections ensuring there are no exposed wires
- Force gauge test
- Install missing brush strip to remove any gaps. Brush will be chargeable at £14 / metre
- Check activation zones
- Test condition of door when mains is removed
- Clean the track
- Realign doors if required
- Test any locking

Visual Service - what is covered?

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Visual inspection to ensure doors meet all relevant safety standards

- Check if sensors are present and working
- Check if there are any obvious mechanical faults
- Check if there are any obvious items that need attention including sensors and/ or hardware
- Check if there are any obvious safety hazards that need attention
- Are there any issues that need to be brought to the customers attention
- Check if there are any reported faults or feedback from staff regarding known issues
- Conduct a box test
- Force gauge test